



He Shin Plastic

Certificate Of Analysis

Item	HDPE or PP Product				
Sampling Plan	Plan By	MIL-STD-105E Sampling Plan			
	Plan No.	Dimention	Function	Exterior	
	Standar	S-3	S-3	L-II	
	AQL	0.65	0.65	1.5	
Classification	Item	Test		Result	
Dimention	Heght	\pm	1	mm	V
	Wide	\pm	0.7	mm	V
	Thickness	\pm	0.5	mm	V
	Neck	\pm	0.4	mm	V
	Inner diameter of Neck	\pm	0.2	mm	V
	Screw thread	\pm	0.25	mm	V
	Weight	\pm	2.5	g	V
	Max Volume	\pm	5	ml	V
Function	Force of Screw	~	12	kgf.cm	V
	Airtight	Airtight: -300mmHg Filling 80% of water and upsuding down for five min.			V
Exterior	Spots	Main surface $\leq 0.3\text{mm}^2$; Secondary surface $\leq 0.5\text{mm}^2$; The distance between two spots $\geq 30\text{mm}$; Lesser than three spots.			V
	Scratches	Scratch on the main surface is not allowed.			V
	Flash	The size of Flash/Parting Line Flash on main surface $\leq 0.2\text{mm}^2$; The size of Gates Flash: Main surface $\leq 0.3\text{mm}^2$ Secondary surface $\leq 0.4\text{mm}^2$			V
	Color	The color and the surface gloss should meet the confirm sample. And the mix color is not allowed.			V
	Flawless	Pinch off/Dimples/Short shot/Parting line splits/ Shrink mark are not allowed.			V
	Dirty	The Greasy/Water stains/Finger print/Dirty/Mosquito/Hair are not allowed ; The Deformity can not affect matching and processing.			V
	Product Match	The gap between cap and body $\leq 0.1\text{mm}$, closures should be smoothly.			V

P.S. 1.The surface means the visible area.
 2.If the short shipment quantity is within 10% of the order qty, the payment will be based on the shipment quantity.