



he shin plastic

"Excellent quality,
responsible service and innovation"

He Shin Plastic

Certificate Of Analysis

Item	PMMA / Acrylic and ABS Product		
Sampling Plan	Plan By	MIL-STD-105E Sampling Plan	
	Plan No.	Dimension	Function
	Standar	S-3	S-3
	AQL	0.65	0.65
Classification	Item	Test	Result
Dimension	Heght	± 0.7 mm	V
	Wide	± 0.4 mm	V
	Thickness	± 0.1 mm	V
	Neck	± 0.3 mm	V
	Inner diameter of Neck	± 0.2 mm	V
	Screw thread	± 0.24 mm	V
	Weight	± 1 g	V
	Max Volume	± 5 ml	V
Function	Force of Screw	~ 12 kgf.cm	V
	Airtight	Airtight: -300mmHg Filling 80% of water and upsuding down for five min.	V
Exterior	Spots	Main surface $\leq 0.3\text{mm}^2$; Secondary surface $\leq 0.5\text{mm}^2$; The distance between two spots $\geq 30\text{mm}$; Lesser than three spots.	V
	Scratches	Scratch on the main surface is not allowed.	V
	Flash	The size of Flash/Parting Line Flash on main surface $\leq 0.2\text{mm}^2$; The size of Gates Flash: Main surface $\leq 0.3\text{mm}^2$ Secondary surface $\leq 0.4\text{mm}^2$	V
	Color	The color and the surface gloss should meet the confirm sample. And the mix color is not allowed.	V
	Flawless	Pinch off/Dimples/Short shot/Parting line splits/ Shrink mark are not allowed.	V
	Dirty	The Greasy/Water stains/Finger print/Dirty/Mosquito/Hair are not allowed ; The Deformity can not affect matching and processing.	V
	Product Match	The gap between cap and body $\leq 0.1\text{mm}$, closures should be smoothly.	V

P.S. 1.The surface means the visible area.

2.If the short shipment quantity is within 10% of the order qty, the payment will be based on the shipment quantity.